

SHIP ASAP

Date: Friday, 11/24/2006 11:15:49 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN HEATER 206
Job Number : 29689	
Estimate Number : 10560	
P.O. Number : <i>N/A</i>	Part Number : DSI 9051
This Issue : 11/24/2006 S.O. No. : <i>N/A</i>	Drawing Number : DSI 9051 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 22484	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 12/1/2006 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i> 06 11 24	
Comment : Est: A 04:05:17 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels as per PPP DSI 9051CHG001

K-S 06-11-24 ①

2.0	29689A	JET
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Comment: Sub-Component JET
 D2003-077 B *22484A*

3.0	29689B	DOUBLER
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Comment: Sub-Component DOUBLER
 D2008-001 B *22484A*

4.0	D2003077	Jet
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Jet

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	D2003-077	Jet	<i>B 22484A</i>

5.0	D2008001	Doubler
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Doubler

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	D2008-001	Doubler	<i>B 22484B</i>

B 06/11/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12/12/28 Date: 02/12/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Elbow, Bulkhead-M-Flare

Pick: Packing Kit

Qty Part Number Description

2 AN833-6D Elbow

Batch

M19620 - only 1 is added in computer

7.0

AN9246D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description

2 AN924-6D Nut

Batch

M101369

LB 06/11/27

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

U6/11/28 (1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9051

Location:

PPP Rev: DMF+

R 6/14/28 (1)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

DP 06/11/28 (1)

Job Completion



U 06.11.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>BW</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9051	REV. A SHEET 1 OF 1
DATE 96:10:30		TITLE ADDITION OF ASPIRATORS	SCALE

DART SERVICE INSTRUCTION DSI 9051
AMMEND DRAWING D206-570
ADD ASPIRATOR JETS AS OPTION TO INSTALLATION

